

TS4544 Straight Bench

44 3/8" x 43 7/8" x 74"H
7 TheraMitters™



PATENTED
TheraSauna
TECHNOLOGY

TS5651 Straight Bench

55 3/8" x 50 3/4" x 74"H
10 TheraMitters™



**Doctor
Recommended**

TS6238 Corner Unit

62" x 62" x 35 1/2" x 37 1/2" x 74"H
12 TheraMitters™



**New 2007
Model**

TS7951 Straight Bench

78 1/2" x 50 7/8" x 74"H
12 TheraMitters™



TheraSauna[®]
The Original Patented
Dry Infrared Health Sauna

Look what's happening in 2007!
**Featuring Five New Far-Infrared
TheraSaunas[®].**

A Revolutionary New Step in the Evolution of Sauna

What's New in 2007!

- User friendly control panels
- SpectraWave System provides individual comfort and control
- Curved back rest to fit the shape of your back
- Reversible bench to contour to your seat
- All new interior and exterior design, featuring the look of fine furniture with crown molding and full tempered glass doors and windows
- CSA and UL Certified
- Parkay Design on floor and ceiling
- New sizes - all saunas are taller for easier access
- All saunas are manufactured in the United States
- New elegant light
- Light switch is on control panel
- Five Patents/Patents pending now in 131 Countries
- State of the art electronics
- Optional: Drop down TV/DVD player
- Optional: Stereo/CD player
- Fully interchangeable control panels from the previous TheraSaunas[®]

TheraSauna[®] uses a safe, far-infrared heat source similar to those used by doctors and physical therapists. Infrared heat is so safe that it is used in incubators to warm newborns and is effective enough to be used in professional sports therapy. The radiant heat warms the body directly - not the air. **TheraSauna[®]** operates at safer, more comfortable temperatures of 100° to 150° F. The patented **Stable Heat[™]** Control System ensures a constant range of infrared and temperature by automatically varying the heat output to the **TheraMitters[™]**.

TS7552 Opposite Facing

74 3/8" x 52" x 74"H
12 TheraMitters™



**New 2007
Model**

Contact Your TheraSauna[®] Dealer

H2O Health Solutions, LLC



TheraSauna®
The Original Patented
Dry Infrared Health Sauna



**MADE IN THE
UNITED STATES!**



TS4544 Straight Bench
44 3/8" x 43 7/8" x 74"H
7 TheraMitters™
Full Tempered Glass Door

TS5651 Straight Bench
55 3/8" x 50 3/4" x 74"H
10 TheraMitters™
Full Tempered Glass Door

**FDA
Registration
E366969**

**CSA Registration
222850-1701662**

TS7951 Straight Bench
78 1/2" x 50 7/8" x 74"H
12 TheraMitters™
Full Tempered Glass Door &
Windows (front view)



Listed & Factory Pre-Tested



7 Day Programmable Control with SpectraWave

- Five Patents/Patents Pending covering 131 Countries
- Built and Designed by QCA Spas and TheraSauna®
- SpectraWave System sends a wave of infrared heat around your entire body by varying the output of the Theramitter™
- Zone Control, allows you to vary the infrared output from each Theramitter™ and control the infrared micron range
- The 7 day programmable timer allows you to set the desired time your sauna will turn on, Monday through Sunday. Set the timer to pre-heat the sauna for you so it is ready when you get home from a hard day at work
- One touch control with large LED display for each operation: to set time, temperature and real time clock.
- This New Control is capable of future upgrades

60-Watt Tulip Light

Relax in one of our new saunas by the glow of this elegant



Digital Soft-Touch™ Stable Heat™

User friendly control panel with one time button that controls both time and temperature. Control the tulip light from your control panel.



Reversible Bench

Curved back rest to fit the shape of your back. Reversible bench, one side contours to your seat the other side is flat to lay down.

DISCLAIMER: QCA Spas, Inc. (manufacturer of the *TheraSauna*®) and its affiliates do not provide medical advice, education, or treatment. The information contained in this brochure is for general information purposes and is not intended to address individual medical conditions. Infrared heat may not be right for you and the information contained herein should not be relied upon in making decisions about your health. Always consult your physician for medical advice.

QCA Spas, Inc. does not warrant results and cannot be liable for personal injury of health conditions resulting from use. The *TheraSauna*® is not intended for commercial use. We reserve the right to make changes to the sauna at any time, without notice, in cabinetry, infrared units, materials, color, finish, design, specifications, and equipment.